

Overview
<ul> <li>Top-down planning is essential to ensure that the QMS is capable of meeting the needs of the users: prime requirements to be defined by: <ul> <li>Implementer (NUMO, JNFL, JAEA)</li> <li>Regulator (NSC, JNES)</li> <li>R&amp;D organisations (JAEA, RWMC, CRIEPI,)</li> <li>Other stakeholders (General public, universities, professional societies, media - often forgotten!)</li> </ul> </li> <li>Bottom-up planning is needed in parallel to ensure all critical technical issues are addressed and the overall QA programme is suitably dimensioned: requirements &amp; constraints defined by R&amp;D organisations (more from Russell)</li> </ul>
<ul> <li>These 2 approaches lead to iterative development of an integrated and well-balanced QMS (exercise!)</li> </ul>

#### Quality goal – an operational definition

Quality = demonstrable ethical & scientific rigour Demonstrable = clearly & openly communicated Ethical rigour = honesty & openness Scientific rigour = application of best practice by well-qualified and experienced staff

The QMS facilitates quality and checks to assure that levels are maintained (continual, active process)



## QM principles (1)

- Define absolute goals only if they will be comprehensively and consistently applied – otherwise weaken-off and emphasise trade-offs in real life projects.
  - Quality management is often over-sold and represented as a top priority: although important, in real life this may need to be balanced against other requirements (e.g. operational or long-term safety).
  - Ethical goals (e.g. openness and transparency) can be presented in absolute terms, but conflict with needs for commercial confidence, personal data protection and the simple practicalities of political or economic constraints



# QM principles (3)

- Accept that different levels of quality are needed for different applications – critical QM actions are to assess quality levels and check that they meet minimum requirements
  - Worst past QA failures have involved over-dimensioned application of QM procedures (e.g. in USA): for the applications considered here, relevance to a safety case can provide a useful measure for assessing required quality
  - All material used in a safety case must have an assigned quality level but, in some cases, it is inevitable that this will be either "low" or "undefined" – especially at early stages of the programme …illustrated in the AN



# QM principles (5)

 The most fundamental constraint on QMS application is the commitment and capability of the workforce

- Commitment must be assured by explanation of benefits, design and provision of tools to minimise additional work and examples from upper hierarchical levels
- Staff capability must be assured by structured programme of training (both conventional and by structured accumulation of practical experience)
- Fundamentally, this involves knowledge management and hence would logically be coupled with – or integrated within – a KMS











### Conclusions

- Problems experienced elsewhere provide guidance on how an optimised QMS can be designed and implemented
- Top-down conceptual planning has to be coupled to bottom-up input from the working level to ensure that all critical issues are identified and the system is appropriately dimensioned
- The JAEA KMS provides a valuable set of tools that will facilitate implementation of a QMS – but the components of this system have yet to be defined (work for tomorrow!)