

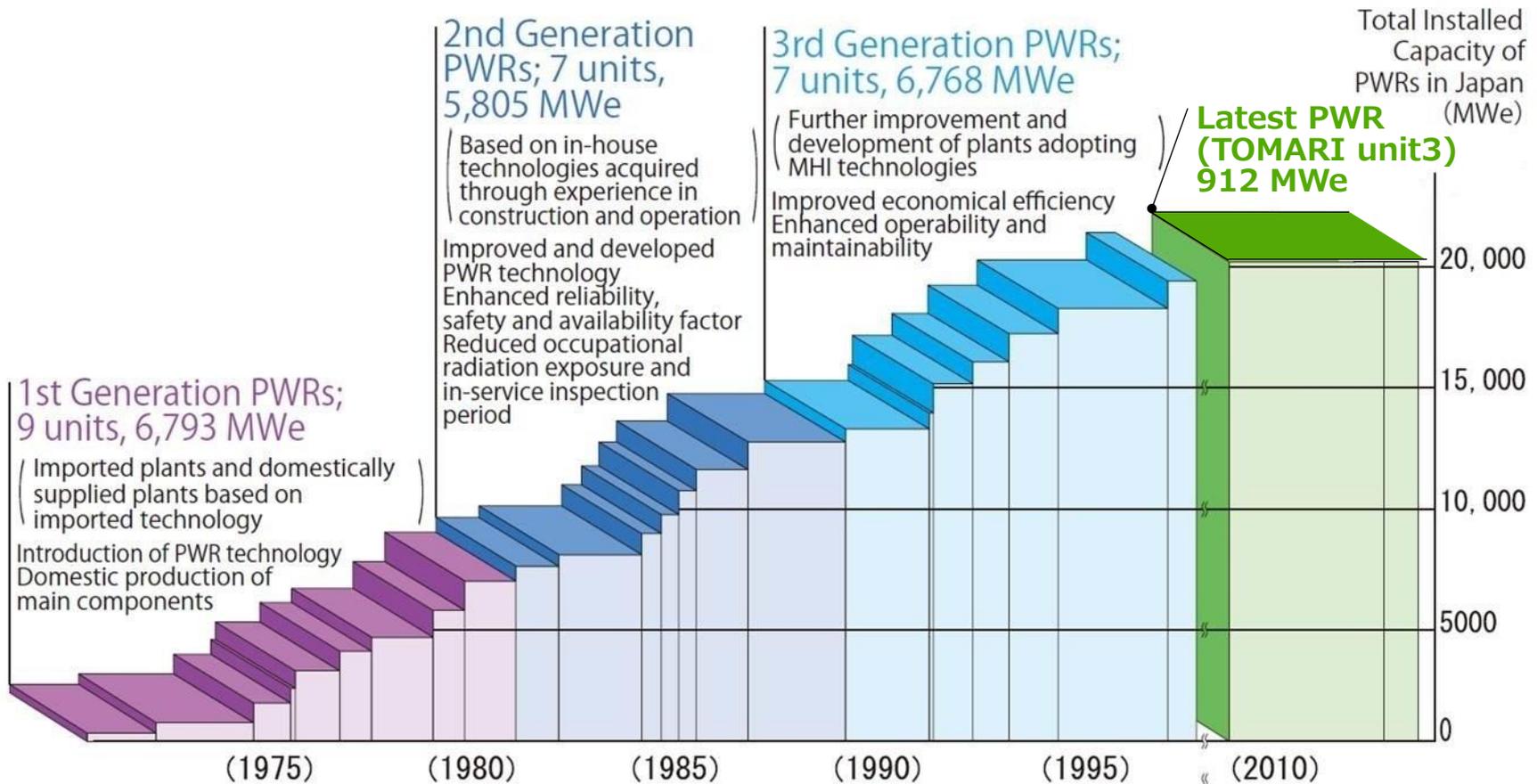
MHI's Experiences & Contributions in HTGR Development in Japan

Sep.18, 2019

MITSUBISHI HEAVY INDUSTRIES, LTD.

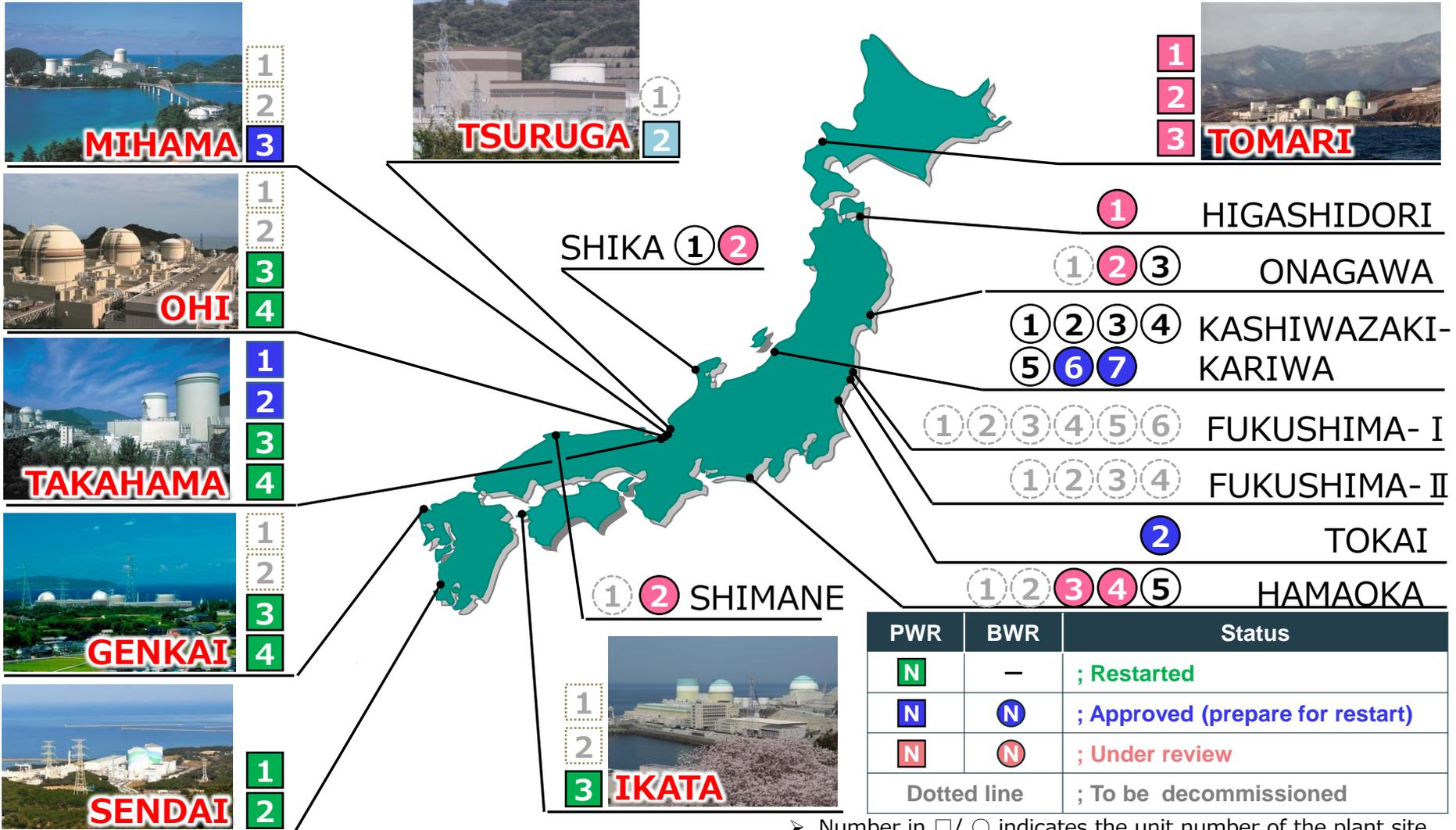
MHI is the sole PWR vendor in Japan which constructed all 24 PWRs.

– Total installed capacity = 20,280 MWe



MHI Nuclear Business - PWRs in Japan

MHI has been contributing to the restart of PWRs in Japan
 – 9 PWRs have restarted thus far.



➤ Number in □/ ○ indicates the unit number of the plant site.

MHI Nuclear Business - Business Domain-

Comprehensively contributing to nuclear fuel cycle

PWR (Japan)



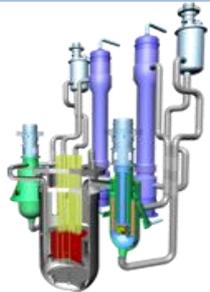
PWR (overseas)



Fuel



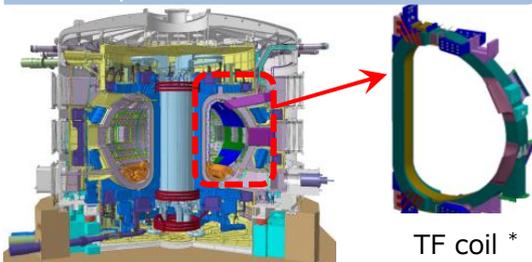
Fast Breeder Reactor



Mitsubishi Nuclear Fuel Co., Ltd.

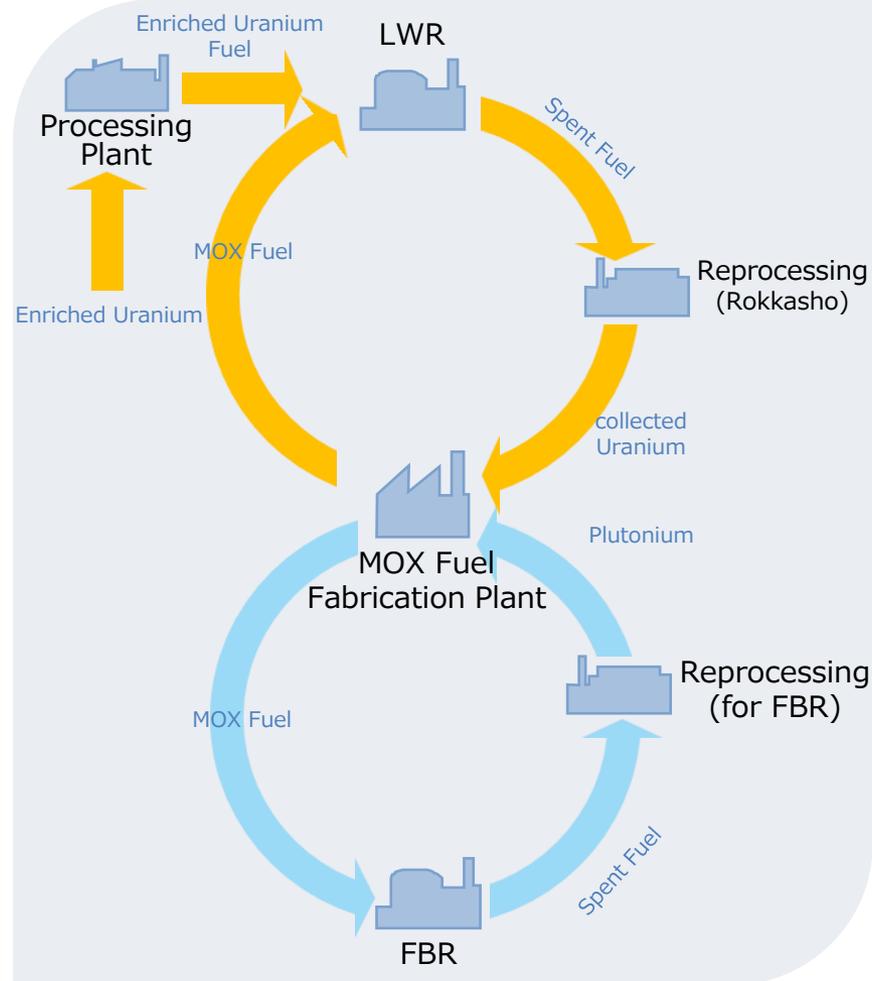
ref: "JAEA-Research 2006-042", 2.1.1-4, p. 69 (2006)

International Thermonuclear Experimental Reactor (ITER)



TF coil *

Credit © ITER Organization, <http://www.iter.org/>



Nuclear Fuel Cycle



Reprocessing Plant

Intermediate Spent Fuel Storage



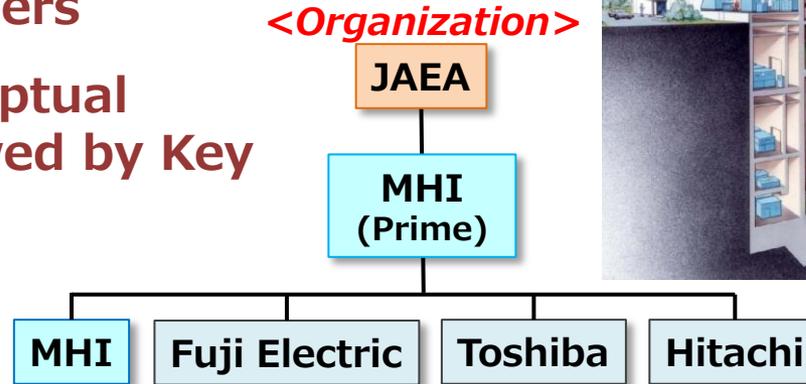
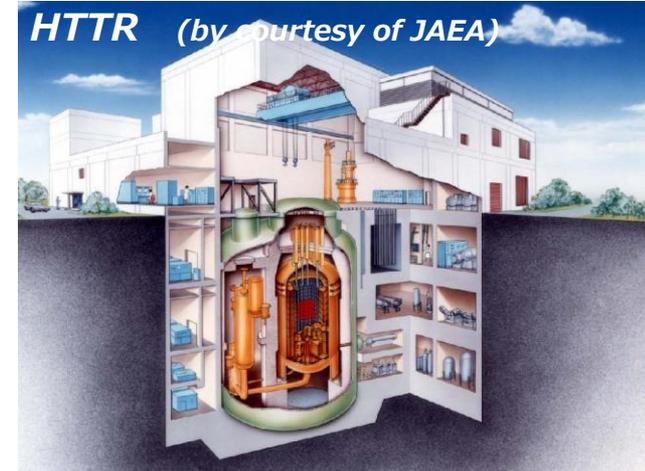
Dry cask storage

*TF (Toroidal Field) coil:
Produce magnetic field to
confine the plasma particles

MHI's Experiences in *HTTR**

* *HTTR (High Temperature Engineering Test Reactor)* is the first HTGR in Japan constructed by JAEA

- MHI was a Prime company among the participated venders
- Supporting for Conceptual & Basic Design followed by Key Components supplier



	1970	1980	1990	2000	2010
Test Facilities (HENDEL)		Design/ Manufacturing	Operation		
HTTR			Design	Manufacturing / Installation	Operation
HTTR Applications					Conceptual Design

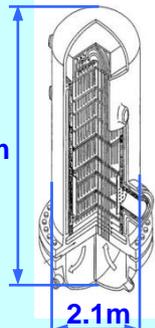
He-GT, H2 Generation

 ; MHI's work

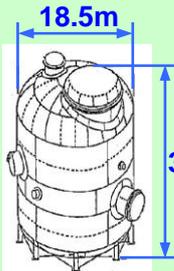
■ Key Components supplier for *HTTR*

- Conceptual & Basic Design support for JAEA
- Detailed Design & Manufacturing for Key Components

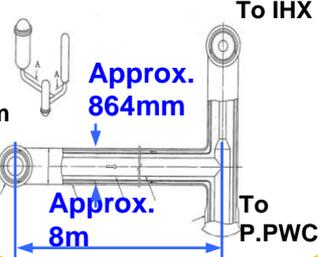
Primary Pressurized Water Cooler

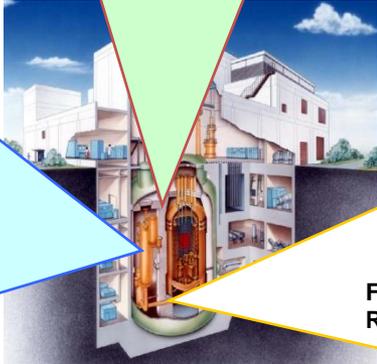



Unsymmetrical Containment Vessel

Primary Co-axial Double Pipe (Hot Duct)



HTTR

by courtesy of JAEA

■ R&Ds for *HTTR* Applications

a) He-Gas Turbine Generation



He-Gas Compressor

b) Hydrogen Production

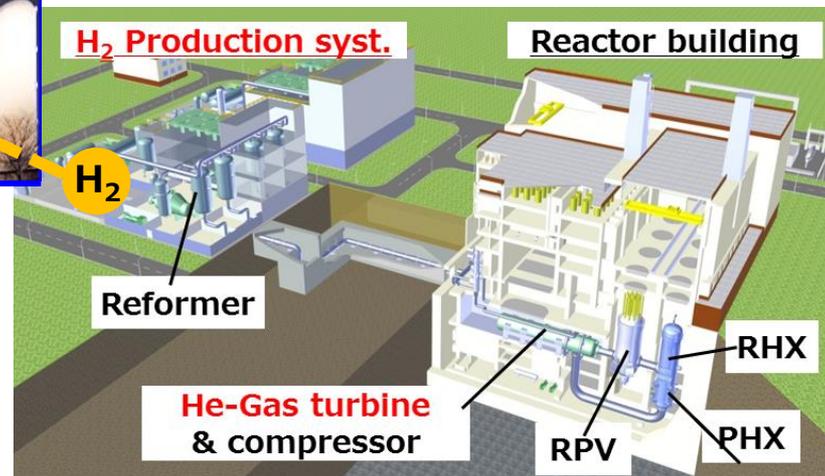
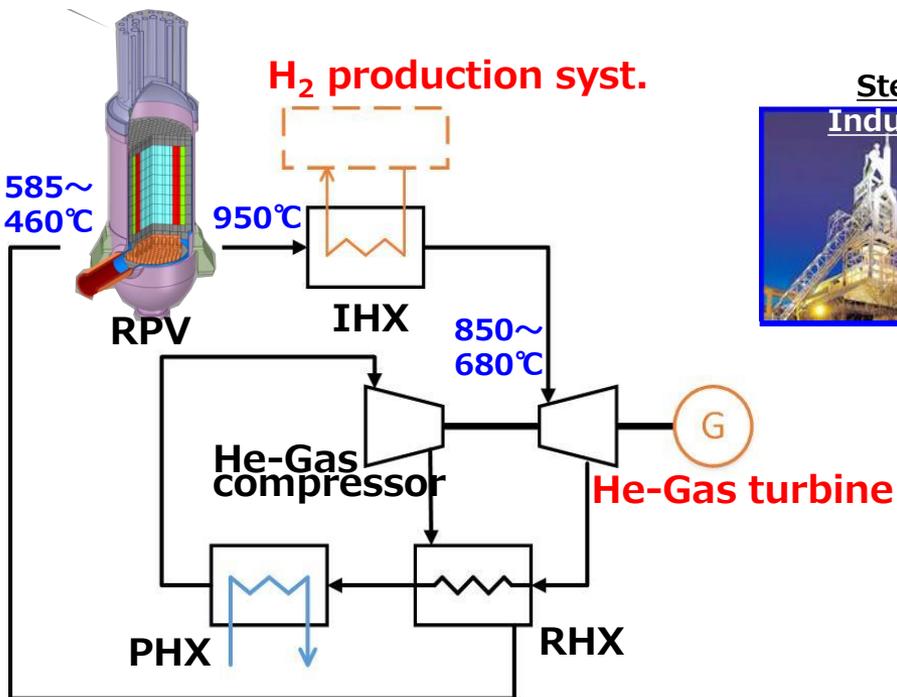


High temp. isolation valve

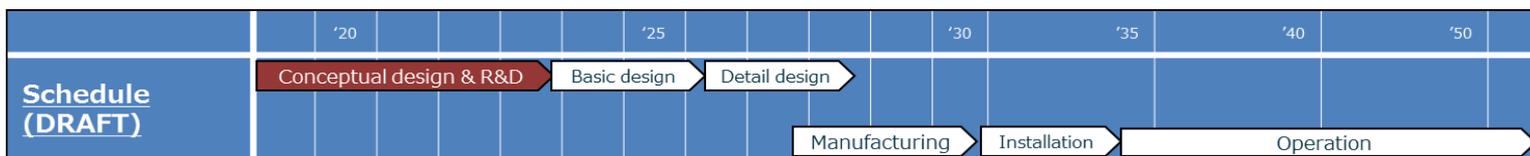
MHI Advanced HTGR in *NEXIP**

**NEXIP* (Nuclear Energy × Innovation Promotion) is a new program funded by METI.

- **Co-generation plant** to achieve both Hydrogen production and Efficient power generation with **Ultra-Safety**.
- **Large scale & Efficient Hydrogen Production** is much-anticipated, especially in Steel industry for **de-carbonization Iron-making process**.



HTGR + Hydrogen production plant



- MHI has started to develop HTGR technology since the 1970's under the leadership of JAEA .
- Through the experiences of *HTTR* development and its applications, MHI has been building up a wide variety of technology for HTGR in both designing and manufacturing.
- In 2019, based on the experiences, MHI has just started to develop the Original Advanced HTGR using METI's NEXIP program to meet with the coming Hydrogen needs.

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